

FOUNDATIONS OF MANUFACTURING TECHNOLOGY

Course code	<i>FUN126</i>
Course title	<i>Foundations of manufacturing technology</i>
Type of course	<i>Compulsory</i>
Stage of study	<i>Undergraduate</i>
Year of study	<i>Second</i>
Semester	<i>Spring</i>
ECTS	<i>6; 24 hours of theory and 24 hours of practice in classroom, 2 hours of examination, <u>112 hours of self-study</u></i>
Coordinating lecturer	<i>Dr. Eligijus Toločka</i>
Study form	<i>Full time</i>
Course prerequisites	-
Language of instruction	<i>English</i>

THE AIM OF THE COURSE:

The aim of this course is to provide an overall introduction and review of manufacturing processes, used equipment, and operation process capabilities, with a strong emphasis on product design, material, process, and equipment selection. Course covers necessary engineering knowledge of production process and particular manufacturing operations. After this course students will be able to understand, describe, analyze and select appropriate technology for manufacturing. The course also will familiarize with the conventional manufacturing processes such as metal cutting, stamping, welding, casting and metal adding processes. Course will deliver a knowledge about processing order in technological process.

MAPPING OF COURSE LEVEL LEARNING OUTCOMES (OBJECTIVES) WITH DEGREE LEVEL LEARNING OBJECTIVES (See Annex), ASSESMENT AND TEACHING METHODS

Course learning outcomes (CLO)	Degree level learning objectives (Number of LO)	Study methods	Assessment of learning outcomes
1. To understand and describe main manufacturing process using mechanic and non-mechanic technology.	BLO 1.1	Lecture, discussions, case analysis, role plays, debates, simulations, independent studies	Final exam, midterm, presentation, examination
2. Be able to analyze different technologies, their technical and economic aspects and to choose right technology to achieve set characteristics of a product.	BLO 1.2	Lecture, discussions, case analysis, role plays, debates, simulations, independent studies	Final exam, midterm, presentation, examination
3. To describe the main principles of mechanization of production and to estimate its feasibility.	BLO 1.1 BLO 4.3	Lecture, discussions, case analysis, role plays, debates, simulations, independent studies	Final exam, midterm, presentation, examination
4. To understand and describe how end products are stored, transported , to estimate technical and economic influence of those processes to product quality and price.	BLO 3.1 BLO 1.1 BLO 1.2	Lecture, discussions, case analysis, role plays, debates, simulations, independent studies	Final exam, midterm, presentation, examination

ACADEMIC HONESTY AND INTEGRITY

Current structure of the course reflects regular student feedback that is highly appreciated and collected both formally (after completing the course) and informally (during the course). The variety of learning methods used in the course assumes regular check-ups including student presentations during workshops.

Teaching and testing methods of the course favor learning and creativity as opposed to cheating. The university regulations on academic ethics are fully applied in the course.

COURSE OUTLINE

Topic	In-class hours	Readings
Introduction to Manufacturing / Materials	4	[3] [1]
Casting Processes	4	[3] [1]
Plastic and Composite Processing	4	[3] [1]
Forming Processing	4	[3] [1]
Machining Processes	4	[3] [1]
Midterm exam	4	
Non-Mechanical Processing / Non Traditional Machining	4	[3] [1]
Surface Processing operations	4	[3] [1]
Heat Treatment of Metals	4	[3] [1]
Rapid Prototyping	4	[3] [1]
Additive Manufacturing	4	[2]
Manufacturing systems	4	[3] [1]
Total:	Total: 48 hours	
CONSULTATIONS	6	
FINAL EXAM	2	

FINAL GRADE COMPOSITION

Type of assignment	%
<i>Group Components 20%</i>	
Homework 1	10
Homework 2	10
<i>Individual Components 80%</i>	
Midterm exam	40
Final exam	40

Total:	100
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Assignments

Homework 1 is intended to classical industrial technology and contains task for given product analysis. Homework should contain explanatory notes (minimum 4 pages) and graphics (1-2 pages).

Homework 2 covers modern industrial technology and contains task for desired product technology analysis. Homework should contain explanatory notes (minimum 4 pages) and graphics (1-2 pages).

Midterm exam covers first five topics of lectures and will be taken in the form of multiple choice test and open questions. Duration of exam is 1 academic hour and contains multiple choice test and one open question ([additional question could be submitted for extra mark](#)). No additional materials are allowed.

Final exam covers topics after the midterm exam (7-12) and will be taken in the form of multiple choice test and open questions. Duration of exam is 1 academic hour and contains multiple choice test and one open question ([additional question could be submitted for extra mark](#)). No additional materials are allowed.

Postponing of homework assignments and exams is impossible, and explicit retake of any homework or midterm exam will not be allowed.

In case of the negative final evaluation, exam **retake** is possible, topics will cover the material of the whole course and will comprise **80%** of the final mark. Marks earned during the semester will be added. Structure of the retake is the same as of exam.

Precision of composite evaluations is left intact (up to 2 decimal places) until the end of semester and only the final evaluation will be subject to rounding.

Course books*Main:*

- [1] Kalpakjian, S., Schmid, S. R.. (2018). Manufacturing engineering and technology. Noida : Pearson India Education.
- [2] Gibson, I., Rosen, D.. "Additive manufacturing technologies, 3D printing, rapid prototyping, and direct digital manufacturing, New York, NY : Springer (2015).
- [3] Groover, Mikell P. Fundamentals of modern manufacturing: materials processes, and systems. John Wiley & Sons, 2010, 4th Edition.
- [8] Swift K.G., Booker J.D., Process Selection From Design to Manufacture, Butterworth-Heinemann, 2003

Additional:

- [4] SINGH, Rajender. Introduction to Basic Manufacturing Processes and Workshop Technology, (2006). New Age International Pvt. Ltd.
- [5] Mueller, Bernhard. "Additive manufacturing technologies–Rapid prototyping to direct digital manufacturing." Assembly Automation 32.2 (2012).
- [6] Waters, T. Frederick. Fundamentals of manufacturing for engineers. CRC Press, 2002
- [7] Vertut, Jean, ed. Teleoperation and robotics: applications and technology. Vol. 3. Springer Science & Business Media, 2013.